

an annular disc which is concentrically disposed around said hub with a clearance therebetween,

said hub and said disc having plural sets of semicircular connecting dents opening toward said clearance to thereby form respective inserting holes;

a hollow pin inserted into each of said inserting holes with a washer fitted on an end portion of said hollow pin which is subsequently caulked radially outward for fixing

A,
(cont'd) said washer in position,

wherein said hollow pin is made of a metal having a surface-treated layer, and

wherein said hollow pin is formed in advance into a convex shape in at least part of an inner periphery of said end portion.